

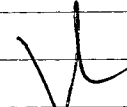
Work Order ID 104867

104867

Page 1

July-22-13 10:47:56 AM

Item ID: D4854-7 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Lower Bracket (Replaces P/N G13013-10)
 Start Date: 7/22/13 Start Qty: 7.00 *7* Cust Item ID:
 Required Date: 7/23/13 Req'd Qty: 7.00 *7* Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4854	A								

100 0.00

100

Packaging

Packaging

ID + STOCK - 57/29

Memo

PULL FROM STOCK:
 4 X G13013-10 B125416
 RE-IDENTIFY AS D4854-7
 USING NEW B/N

PER ECN 13-561

0.00

110

QC4- 100% Inspect kits for completeness

0.00


110

QC

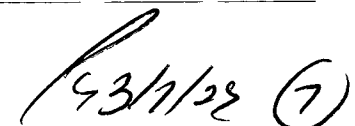
Quality Control

Memo

0.00


 13 7 23

7



Work Order ID 104867***104867***

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Item ID: D4854-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Lower Bracket (Replaces P/N G13013-10)

Start Date: 7/22/13 Start Qty: 7.00

7

Cust Item ID:

Required Date: 7/23/13 Req'd Qty: 7.00

7

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

13/7/24 JF

MF

13-7-24

Picklist Print

July-22-13 10:47:54 AM

Page 1

Work Order ID: 104867

Parent Item: D4854-7

Parent Item Name: Lower Bracket (Replaces P/N G13013-10)

Start Date: 7/22/13

Required Date: 7/23/13

Start Qty: 7.00

Required Qty: 7.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G13013-10 Lower Bracket		Purchased	No				Each	7.0000		7			

Location

Loc Qty

Loc Code

st535

7

125416

7

126914

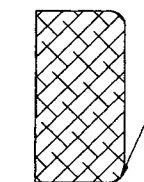
List Lots

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July-22-13 10:45:56 AM

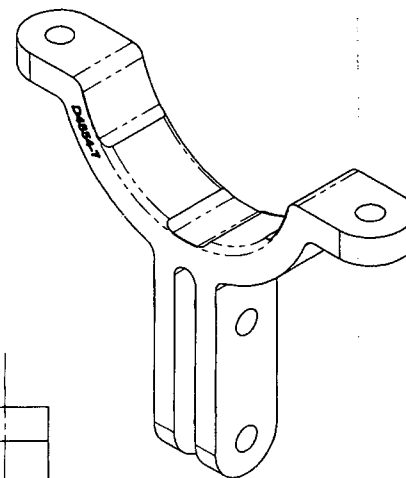
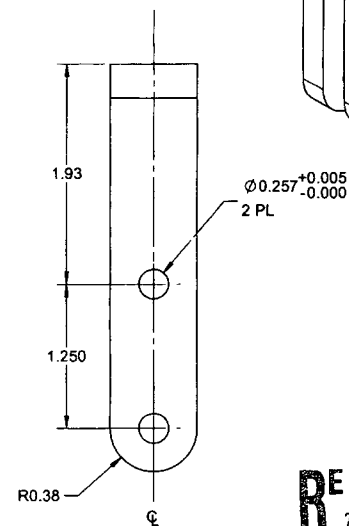
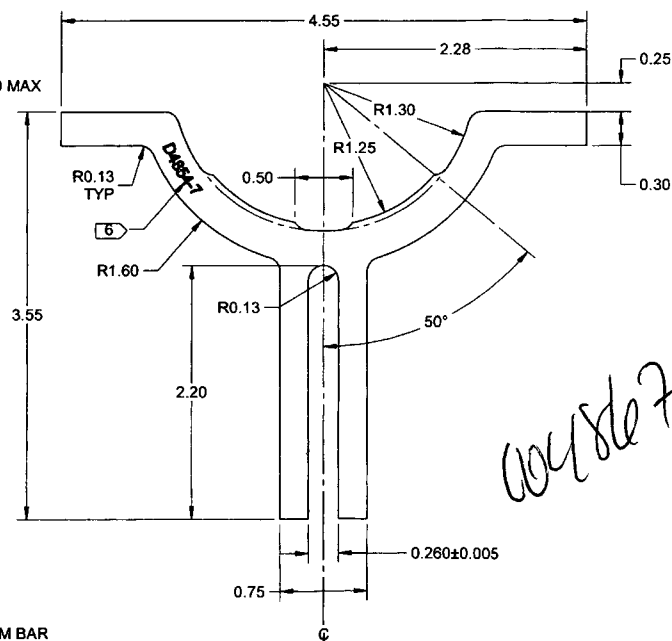
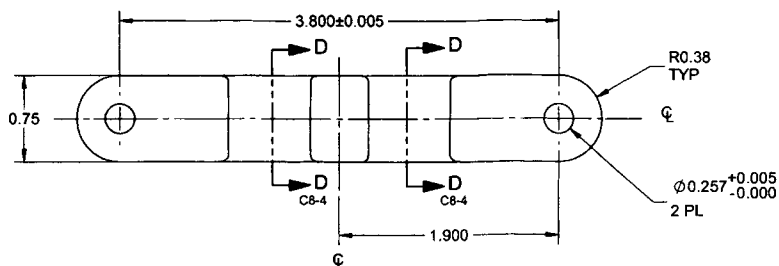
Criteria : Item ID: G13013-10 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
G13013-10	Main Warehouse	125416	7/18/13	7.0000			
Lower Bracket	st535						
Total:				7.0000			



SECTION D-D
SCALE 2X
D5-4

R0.06 MIN - R0.10 MAX
2 PL



RELEASED
2013-07-16

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.19 lbs
- 8) REPACES GENEVA P/N G13013-10

D4854-7 LOWER BRACKET

DESIGN	<i>OK</i>	DART AEROSPACE LTD	
DRAWN	<i>OK</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>OK</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>OK</i>	D4854	SHEET 4 OF 4
APPROVED	<i>OK</i>	TITLE	SCALE
DE APPR.	<i>OK</i>	LOWER BRACKET	NTS
DATE	13.05.15	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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